






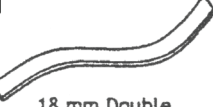

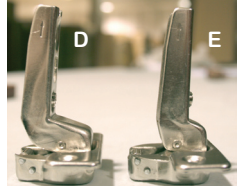


LHD71 (L71HCBDR), LHD66 (L66HCBDR) - INSTRUCTIONS VHD71 (V71HCBDR), VHD66 (V66HCBDR)

<p>A</p>  <p>Cam Lock 17 Pcs</p>	<p>B</p>  <p>Klix Cam 17 Pcs</p>	<p>C</p>  <p>Housing Cap 17 Pcs</p>	<p>D</p>  <p>15° Outer Door Hinges 4 Pcs</p>	<p>E</p>  <p>7° Inner Door Hinges 4 Pcs</p>
<p>F</p>  <p>Screw #3.5 x 16mm 32 Pcs</p>	<p>G</p>  <p>35mm Black Grommet 1 Pc</p>	<p>H</p>  <p>18 mm Double Sided Foam Tape 750 mm (L)</p>	<p>I</p>  <p>Door Stopper 4 Pcs</p>	

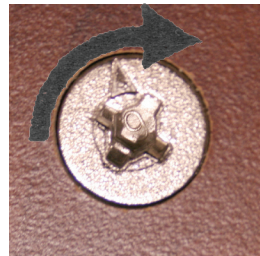
Organize your parts and hardware. Hardware Components should include: **A)** 17 Cam Locks **B)** 17 Klix Cams (may already be located in wooden parts) **C)** 17 Housing Caps **D)** 4 Outer Door Hinges **E)** 4 Inner Door Hinges **F)** 32 Screws **G)** 1 Grommet **H)** Roll of Double-Sided Foam Tape **I)** 4 Door Stoppers

Wooden parts include: **J)** 1 Hutch Back **K)** 2 Hutch Sides **L)** 1 Hutch Shelf **M)** 1 Hutch Shelf Divider **N)** 1 Hutch Top **O)** 4 Hutch Cabinet Doors

Other materials needed: Phillips-head screwdriver



Step 1: Insert all Cam Locks into wooden parts J, K, L, and N--Look for 2 holes, side by side, and insert into smaller hole with screwdriver.



Important Note on Klix Cam Operation: Make sure the arrow is pointing upward toward the hole before inserting Cam Locks (A) into the panel's hole.

Turn Klix Cam 1/4 turn to the right to lock in place.

IMPORTANT NOTICE:

- Place all wooden parts on a clean and smooth surface such as a rug or carpet to avoid the parts from being scratched.
- Check to be sure that you have all parts and hardware.
- Remove all wrapping materials, including staples & packing straps before you start to assemble.
- Do not tighten all screws/bolts until completely assembled.
- Keep all hardware parts out of reach of children.

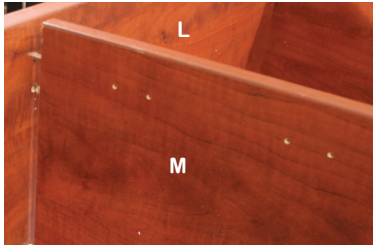
Step 2: Attach Left Hutch Side (K) to Hutch Back (J). **SEE IMPORTANT NOTE ON KLIX CAM OPERATION.** Line up Cam Locks (A) on Hutch Side with Klrix Cams (B) on Hutch Back. Turn Klrix Cams 1/4 turn to the right to lock in place.



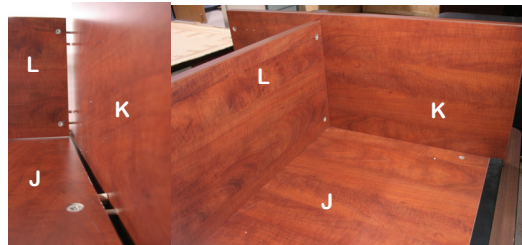
Step 3: Attach Hutch Shelf (L) to Hutch Back (J) and Left Hutch Side (K).



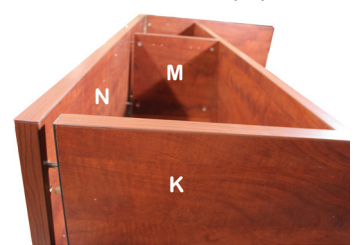
Step 4: Attach Hutch Shelf Divider (M) to Hutch Shelf (L). Holes for screws should be at front of hutch.



Step 5: Attach Right Hutch Side (K) to Hutch Back (J) and Hutch Shelf (L).



Step 6: Attach Hutch Top (N) to both Hutch Sides (K) and Hutch Shelf Divider (M).



Step 7: Attach Inner Cabinet Doors--Attach Inner Door Hinges (E) to both Hutch Shelf Divider (M) and Cabinet Doors (O) separately, with screws. Check to make sure that hinge parts line up on both the door and the divider. **Repeat for Outer Door Hinges (D).**



Step 8: Place all Housing Caps (C) over all Klrix Cams (B). Insert Grommet (G) into Hutch Back (J). Attach Door Stoppers (I) to Hutch Shelf (L) beneath corners of Hutch Cabinet Doors (O). Apply Double-sided Tape (H) to secure bottom of Hutch to top of desk. Adjust Cabinet Doors as needed.

